



ORIGINAL SETTINGS

Venturi	37 mm	Idle Jet	.70 mm
Auxiliary Venturi	4.50 mm	Pump Jet	.50 mm
Main Jet	135 mm	Needle Valve	2.00 mm
Air Corrector Jet	120 mm	Float Measurement	See Page 4
Emulsion Tube	F7		



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WEBER CARBURETOR PARTS LIST 48 IDA 19030.015

KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Carburetor Top Cover	31716.056	36	1	Cam	14852.001
2	2	Stud	64955.009	37	1	Throttle Lever	45034.066
3	4	Stud	64955.003	38	1	Throttle Stop Screw Spring	47600.007
4	1	Pump Rod	10410.021	39	1	Throttle Stop Screw	64590.002
5	1	Spring Retaining Clip	52140.007	40	2	Compression Spring Cover	48000.007
6	1	Pump Spring	47600.103	41	2	Compression Spring	47600.063
7	1	Pump Plunger	58602.005	42	2	Dust Cap	41570.001
8	2	Pump Demand Valve	64290.003	43	2	Roller Bearing	32650.001
9	4	Pump Jet 'O' Ring	41530.012	44	7	Stud	64955.012
10	2	Pump Jet	76402.050	45	2	Main Jet	73401.135
11	1	Pump Exhaust Valve	79701.000	46	2	Emulsion Tube	61450.091
12	1	Needle Valve	79504.200	47	2	Air Corrector Jet	77401.120
13	1	Needle Valve 'O' Ring	41530.032	48	2	Emulsion Tube Holder	52580.001
14	1	Top Cover Gasket	41705.021	49	2	Idle Jet	74823.070
15	1	Float	41015.007	50	2	Idle Jet Holder	77903.120
16	1	O' Ring	41530.017	51	1	Fuel Rail Bolt	12715.008
17	1	Float Spindle	64900.012	52	1	Gasket	41530.024
18	2	Auxiliary Venturi	69009.450	53	1	Fuel Banjo	10354.001
19	2	Venturi (Choke Tube)	72128.370	54	1	Gasket	41530.031
20	2	Idle Mixture Screw	64750.007	55	1	Fuel Filter Element	37020.005
21	2	Idle Mixture Screw Spring	47600.007	56	1	Fuel Filter Cover Gasket	41530.024
22	1	O' ring	41530.008	57	1	Fuel Filter Cover	61002.010
23	1	Threaded Cover	61002.006	58	2	Air Horn	52840.027
24	2	Progression Hole Inspection Cvr	61015.001	59	4	Air Horn Fixing Tab	52150.015
25	2	Throttle Shaft Nut	34710.003	60	4	Air Horn Fixing Tab Nut	34725.003
26	2	Lock Washer	55520.004	61	2	Gauze Cover Nut	34725.003
27	1	Washer	55555.010	62	7	Carburetor Top Cover Nut	34725.003
28	1	Throttle Return Spring	47610.066	63	1	Filter Locating Ring	12775.026
29	1	Pump Lever	45034.074	64	1	Gauze Cover	37012.004
30	1	Spring Washer	10140.502	66	1	Pump Rod Bush	12750.077
31	1	Pin	58445.001		1	Gasket Set	92.0034.05
32	1	Throttle Shaft	10005.425		1	Repair Kit	92.1050.05
33	4	Throttle Shaft Screws	64570.006				
34	2	Throttle Valves	64005.091				
35	1	Throttle Return Spring	47610.067				



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