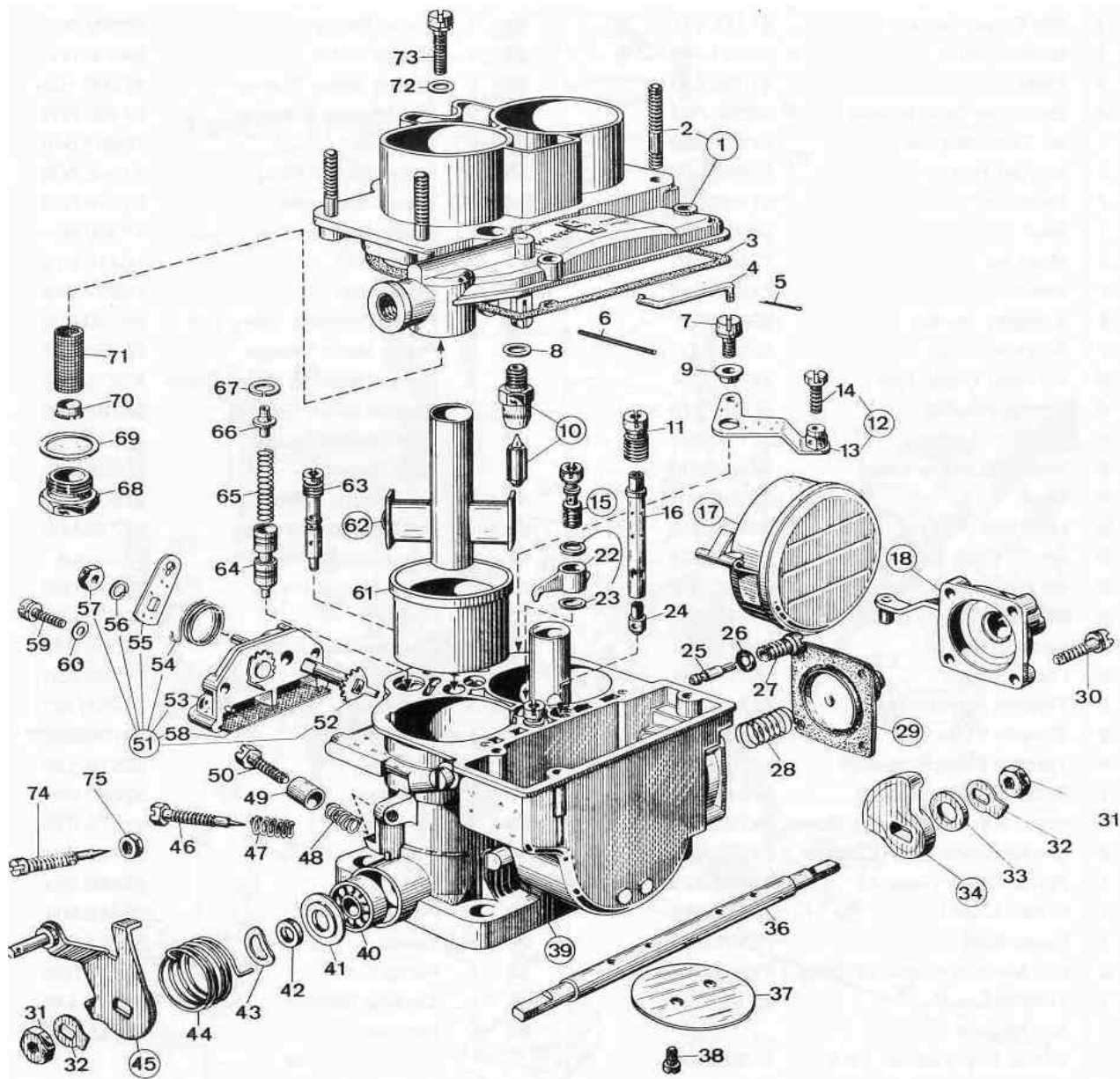




ORIGINAL SETTINGS

Venturi	32 mm	Idle Jet	.50 mm
Auxiliary Venturi	4.50 mm	Pump Jet	.45 mm
Main Jet	125 mm	Needle Valve	1.75 mm
Air Corrector Jet	220 mm	Float Measurement	50 mm
Emulsion Tube	F24	Pump Exhaust Valve	100 mm



KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Carburetor Top Cover	31716.082	46	2	Idle Mixture Screw	64755.007
2	4	Stud	64955.007	47	2	Idle Mixture Screw Spring	47600.007
3	1	Top Cover Gasket	41705.029	48	2	Throttle Stop Screw Ring	47600.007
4	1	Choke Control Rod	61280.056	49	1	Throttle Stop Screw Spacer	12785.013
5	1	Split Pin	32610.006	50	1	Throttle Stop Screw	64625.014
6	1	Float Spindle	52000.010	51	1	Starter Cover	32556.017
7	1	Screw	64700.012	52	1	Choke Control Shaft	10085.009
8	1	Needle Valve 'O' Ring	41535.015	53	1	Cover	32556.016
9	1	Bush	12775.010	54	1	Return Spring	47610.043
10	1	Needle Valve	79514.175	55	1	Choke Lever	45025.089
11	2	Air Corrector Jet	77501.220	56	1	Spring Washer	55525.010
12	1	Choke Control Lever	45096.020	57	1	Nut	34715.010
13	1	Lever	45096.019	58	1	Filter Gauze	37000.016
14	1	Screw	64615.004	59	2	Choke Cover Screw	64700.004
15	1	Pump Demand Valve	64290.014	60	2	Washer	55510.038
16	2	Emulsion Tube	61450.224	61	2	Venturi (Choke Tube)	72129.320
17	1	Float	41015.005	62	2	Auxiliary Venturi	71107.450
18	1	Pump Cover	32486.041	63	2	Starter Jet	75605.075
22	1	Pump Jet	76215.045	64	2	Starter Valve	64330.008
23	2	Pump Jet Gasket	41530.012	65	2	Starter Valve Spring	47600.139
24	2	Main Jet	73405.125	66	2	Spring Guide	12775.024
25	2	Idle Jet	74405.050	67	2	Spring Clip	10140.002
26	2	Idle Jet 'O' Ring	41565.002	68	1	Fuel Filter Inspection Cover	61002.010
27	2	Idle Jet Holder	52570.006	69	1	Fuel Filter cover Gasket	41530.024
28	1	Pump Spring	47600.107	70	1	Filter Washer	61060.001
29	1	Pump Diaphragm	47407.050	71	1	Fuel Filter	37020.002
30	4	Pump Cover Screw	64700.006	72	4	Washer	55510.034
31	2	Throttle Shaft Nut	34710.003	73	4	Top Cover Screw	64700.005
32	2	Lock Washer	55520.004	74	2	Air By-Pass Screw	64750.002
33	1	Bushing	12750.032	75	2	Air By-Pass Screw Locking Nut	34705.001
34	1	Pump Cam	14852.011		1	Gasket Kit- 4 Bolt Top	92.0077.05
36	1	Throttle Shaft	10005.211		1	Gasket Kit- 5 Bolt Top	92.0120.05
37	2	Throttle Valve	64005.020		1	Repair Kit- 4 Bolt Top	92.1094.05
38	4	Throttle Valve Screw	64520.027		1	Repair Kit- 5 Bolt Top	92.1637.05
40	2	Roller Bearing	32650.001				
41	2	Bearing Cover	58000.017				
42	2	Spacer Bush	12750.053				
43	2	O' ring	55530.010				
44	1	Throttle Return Spring	47610.078				
45	1	Throttle control Lever	45041.049				

